



www.montana.lu

Certificate

Properties of the material used:

- non alloy wire rod in accordance with EN 10016-1 to 4
- tensile strength in accordance with EN 10218-1, minimum 700 N/mm²

Characteristic mechanical properties:

- Yield moment:	$M_{V,k} =$	2246 Nmm
-----------------	-------------	----------

- Withdrawal strength parallel to grain:	$f_{ax,0,k} =$	2.49 N/mm ²
Timber: minimum characteristic density of 310 kg/m ³		

- Withdrawal strength perpendicular to grain: fax,90,k = 8.04 N/mm²
 Timber: minimum characteristic density of 310 kg/m³
- Head pull-through parameter: fhead,k = 13.18 N/mm² in OSB/3 with thickness ≥ 9 mm
- Tensile capacity: ftens,k = 1.74 kN

Durability (Corrosion Protection):

Bright - Service Class 1 or Galv < 12 mμ Service Class 1 or Galv 12 mμ Service Class 2 acc. to EN1995-1-1 Evaluation of Conformity
Initial Type Testing at

BMTRADA

Notified Test Laboratory 2389

for EN 14592 Timber Structures -Dowel Type Fasteners - Requirements