



EN 14592/A1



www.montana.lu

Certificate

Circular stainless steel ring shank Coil nails for structural timber products

Diameter = 2.8 mm Length = 50 - 65mm

Properties of the material used:

- non alloy wire rod in accordance with EN 10016-1 to 4
- tensile strength in accordance with EN 10218-1, minimum 700 N/mm²

Characteristic mechanical properties:

- | | |
|--|---|
| - Yield moment: | $M_{y,k} = 4048 \text{ Nmm}$ |
| - Withdrawal strength parallel to grain:
Timber: minimum characteristic density of 310 kg/m ³ | $f_{ax,0,k} = 1.76 \text{ N/mm}^2$ |
| - Withdrawal strength perpendicular to grain:
Timber: minimum characteristic density of 310 kg/m ³ | $f_{ax,90,k} = 6.70 \text{ N/mm}^2$ |
| - Head pull-through parameter:
in OSB/3 with thickness $\geq 9 \text{ mm}$ | $f_{head,k} = 10.62 \text{ N/mm}^2$ |
| - Tensile capacity: | $f_{tens,k} = 4.68 \text{ kN}$ |

Durability (Corrosion Protection):

Stainless Steel – Service Class 3 acc.
To EN1995-1-1

Evaluation of Conformity
Initial Type Testing at

BMTRADA

Notified Test Laboratory 2389
for EN 14592 Timber Structures -
Dowel Type Fasteners - Requirements