



www.montana.lu

Certificate

Properties of the material used:

- non alloy wire rod in accordance with EN 10016-1 to 4
- tensile strength in accordance with EN 10218-1, minimum 700 N/mm²

Characteristic mechanical properties:

- Yield moment: $M_{y,k} = 4290 \text{ Nmm}$

- Withdrawal strength parallel to grain: fax,0,k = 2.11 N/mm²
Timber: minimum characteristic density of 310 kg/m³

- Withdrawal strength perpendicular to grain: fax,90,k = 5.77 N/mm²
Timber: minimum characteristic density of 310 kg/m³

- Head pull-through parameter: fhead,k = 17.93 N/mm² in OSB/3 with thickness ≥ 9 mm

- Tensile capacity: ftens,k = 3.13 kN

Durability (Corrosion Protection):

HD (Hot Dipped) min 50mµ – Service Class 3 acc. To EN1995-1-1

Evaluation of Conformity Initial Type Testing at

BMTRADA

Notified Test Laboratory 2389 for EN 14592 Timber Structures -Dowel Type Fasteners - Requirements